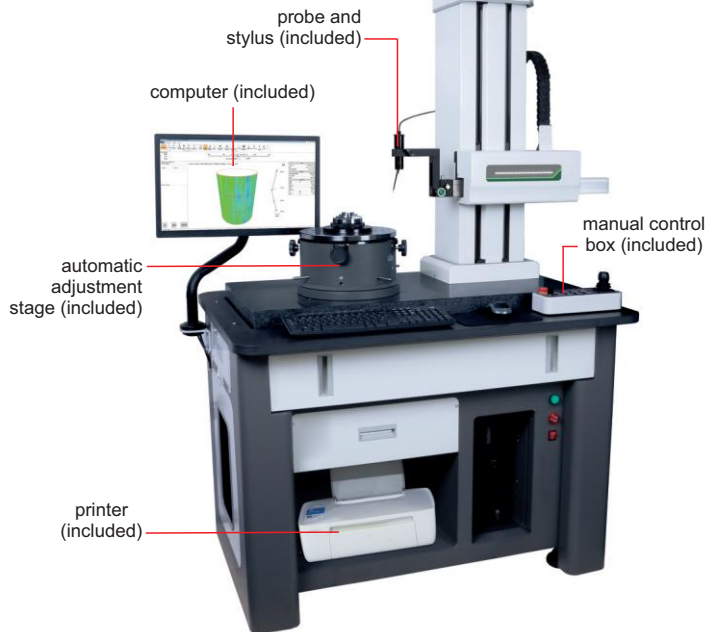


## ROUNDNESS/CYLINDRICITY TESTER CODE RCT-300



- Automatic centering and leveling
- Evaluation items
  - Cylindricity module: cylindricity, radial full run, coaxiality, taper, radius
  - Roundness module: roundness, concentricity, radial single jump, wall thickness difference
  - Straightness module: straightness, parallelism, squareness
  - Single section flatness module: single section flatness, axial single hop, perpendicularity, parallelism
  - Multi-section flatness module: multi-section flatness, parallelism, axial full runout, perpendicularity
  - Commutator module: monolithic bounce, immediate bounce, interval difference
- Analytical ability
  - Cylindricity function: 2-10 sections, 3 evaluation methods
  - Reference benchmarks for cylindricity evaluation: LSCY, MZCY, MICY, MCCY, OSCY
  - Reference circle for roundness evaluation: LSC, MZC, MIC, MCC
  - Measurement band: 1-15upr, 1-50upr, 1-150upr, 1-250upr, 1-500upr, 15-100upr, 15-500upr, 2-15upr, 1-1500upr, custom
  - Notched measurement

### SPECIFICATION

Probe	measuring range	±500µm
	resolution	1:262144
	linear accuracy	0.1%
Ruby stylus	size	Ø2×10mm
	direction	two directions
	adjustable angle	±45°
X axis	travel	165mm
	excess range	25mm
	drive mode	motor
	moving speed	0.1~50mm/s
Z axis	measuring range	480mm
	straightness	0.3µm/100mm
	movement speed	0.1~10mm/s
	movement mode	motor
Detector	acquisition device	circular grating
	circumferential sampling points	14400
Granite stage		900×500mm
Rotary stage	rotation accuracy	(0.025+6H/10000)µm, H is the measuring height in mm
	rotation speed	6rpm, 8rpm, 10rpm
	max. measuring diameter	300mm
	max. workpiece diameter (rotation diameter)	450mm
Automatic adjustment stage	workbench diameter	280mm
	adjustment range of center	±3mm
	adjustment range of level	±1°
	weight capacity	30kg
Precision chuck	external grip diameter	Ø1~Ø81mm
	internal grip diameter	Ø31~Ø70mm
Air filter	pressure range	0~0.8MPa
	oil mist removal accuracy	0.01µm
	export oil mist concentration	0.5mg/m <sup>3</sup>
Dimension (L×W×H)		1680×862×1685mm
Power supply		220±10%V, 50Hz
Power		500W
Weight		350kg

To be continued

Continued from previous page



air filter (included)



standard block (included)



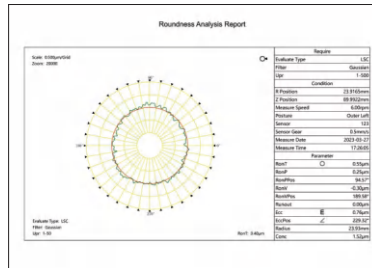
column adjusting rod (included)



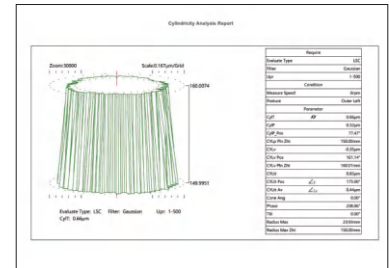
precision chuck (included)

**STANDARD DELIVERY**

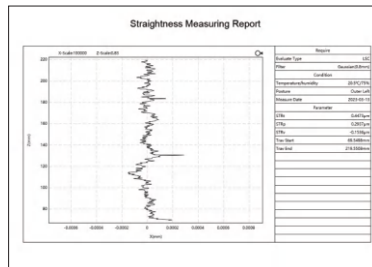
Main unit	1 pc
Probe (with ruby stylus)	1 pc each
Standard block	1 pc
Column adjusting rod	1 set
Precision chuck	1 pc
Automatic adjustment stage	1 pc
Roundness cylindricity acquisition and analysis system	1 set
Air filter	1 set
Computer	1 pc
Printer	1 pc
Installation tools	1 set



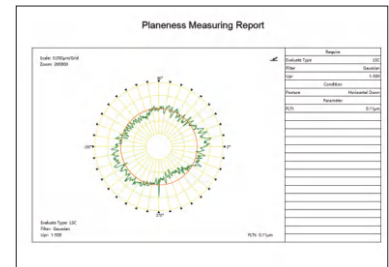
roundness analysis



cylindricity analysis



straightness analysis

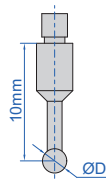


planeness analysis

**OPTIONAL ACCESSORY**

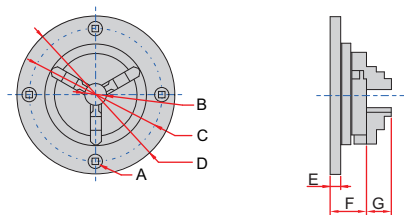
Probes	see below details
Precision chucks	see below details
Dryer	ISC-DRY

**SPECIFICATION OF PROBES**



Code	Diameter (ØD)	Remark
RCT-RA260-T1	2mm	included
RCT-RA260-T2	0.5mm	optional
RCT-RA260-T3	1mm	optional
RCT-RA260-T4	4mm	optional
RCT-RA260-T5	8mm	optional

**SPECIFICATION OF PRECISION CHUCKS**



(mm)

Code	A	B	C	D	E	F	G	Clamping range		Remark
								external grip dia.	internal grip dia.	
RCT-RA260-C1	M5×0.8	16	100	118	8	28	13	Ø0.8~63	Ø23~58	optional
RCT-RA260-C2	M6×1.0	20	116	143	10.5	37	15	Ø1~81	Ø31~70	included
RCT-RA260-C3	M6×1.0	26	140	168	10	39	19	Ø1~100	Ø36~90	optional

## ROUNDNESS MEASURING MACHINE CODE RCT-RA260



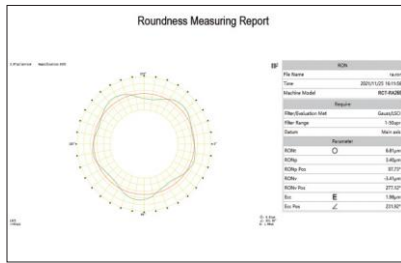
- Air-floating spindle
- Can measure roundness, coaxiality, concentricity, flatness, radial runout, axial runout, parallelism and perpendicularity
- Spectrum analysis, automatic gap/burr removal, waveform analysis
- 4 roundness evaluation methods: smallest area method, least square method, smallest circumscribed circle method, largest inscribed circle method
- Measuring filer: 1-15upr, 1-50upr, 1-150upr, 1-250upr, 1-500upr, 15-100upr, 15-500upr, 2-15upr
- Filter form: gauss (ISO standard)
- Software is included, for measurement, analysis, data output, etc.

### SPECIFICATION

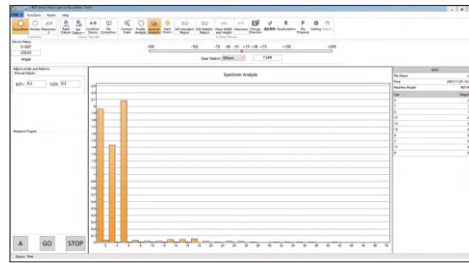
Probe	measuring range	±300µm
	resolution	0.001µm
	linear accuracy	0.25%
Ruby stylus	size	Ø2×10mm
	direction	two directions
	adjustable angle	±45°
X axis	travel	165mm
	excess range	25mm
	drive mode	by hand
Z axis	drive mode	motor
	travel	320mm
	movement speed	0.5~10mm/s
Rotary stage	rotation accuracy	(0.025+6H/10000)µm for H≤20mm, H is the measuring height in mm
	rotation speed	6rpm
	max. measuring diameter	260mm
	max. workpiece diameter (rotation diameter)	400mm
Rotary axis	radial rotation accuracy	±0.0125µm
	axial runout accuracy	±0.05µm
	diameter	180mm
Adjustable 3D stage	adjustment range of center	±3mm
	adjustment range of level	±2°
	weight capacity	20kg
Granite stage		700×500mm
Precision chuck	external grip diameter	Ø1~Ø81mm
	internal grip diameter	Ø31~Ø70mm
Air filter	pressure range	0~0.8MPa
	oil mist removal accuracy	0.01µm
	export oil mist concentration	0.5mg/m³
Dimension (L×W×H)		1300×795×1715mm
Power supply		220±10%V, 50Hz
Power		500W
Weight		320kg

To be continued

Continued from previous page



measurement



spectrum analysis

**STANDARD DELIVERY**

Main unit	1 pc
Probe (with ruby stylus)	1 pc each
Standard block	1 pc
Precision chuck	1 pc
Adjustable 3D stage	1 pc
Rotary stage	1 pc
Computer	1 pc
Software	1 set
Printer	1 pc
Air filter	1 set
Installation tools	1 set

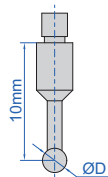


standard block (included)

**OPTIONAL ACCESSORY**

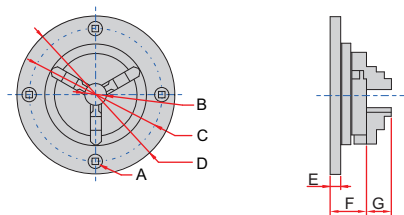
Probes	refer to details
Precision chucks	refer to details
Dryer	ISC-DRY

**SPECIFICATION OF PROBES**



Code	Diameter (ØD)	Remark
RCT-RA260-T1	2mm	included
RCT-RA260-T2	0.5mm	optional
RCT-RA260-T3	1mm	optional
RCT-RA260-T4	4mm	optional
RCT-RA260-T5	8mm	optional

**SPECIFICATION OF PRECISION CHUCKS**



(mm)

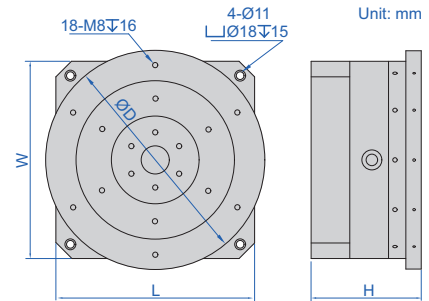
Code	A	B	C	D	E	F	G	Clamping range		Remark
								external grip dia.	internal grip dia.	
RCT-RA260-C1	M5×0.8	16	100	118	8	28	13	Ø0.8~63	Ø23~58	optional
RCT-RA260-C2	M6×1.0	20	116	143	10.5	37	15	Ø1~81	Ø31~70	included
RCT-RA260-C3	M6×1.0	26	140	168	10	39	19	Ø1~100	Ø36~90	optional



# PRECISION AIR FLOATING ROTARY TABLES



6875-320



- Manual rotation
- Optional accessory: high precision digital indicators (code 2133 series), hydraulic universal magnetic stands (code 6274 series)

air filter (included)



Code	Stage size ØD	Max. RPM	Air supply pressure	Max. load	Radial stiffness	Axial stiffness	Radial runout	Axial runout	L×W×H
6875-320	320mm	500rpm	5-6bar	100kg	250N/μm	500N/μm	<0.3μm	<0.3μm	272×272×161mm
6875-400	400mm	500rpm	5-6bar	100kg	250N/μm	500N/μm	<0.3μm	<0.3μm	272×272×161mm
6875-500	500mm	500rpm	5-6bar	100kg	250N/μm	500N/μm	<0.3μm	<0.3μm	272×272×191mm

### Standard glass hemisphere (optional)

Code	Roundness
6875-BALL*	0.05μm

\*To check the accuracy of rotary table



6875-BALL



6875-CLAMP

### Clamp for glass hemisphere (optional)

Code
6875-CLAMP

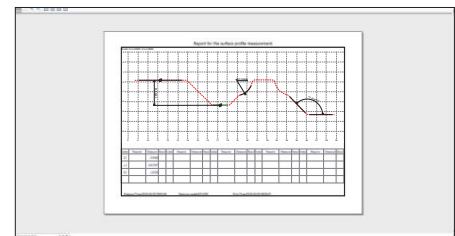
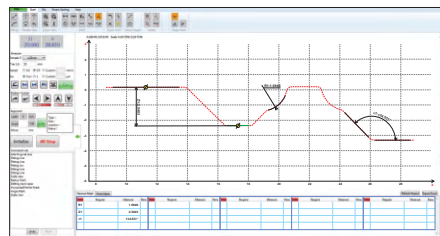
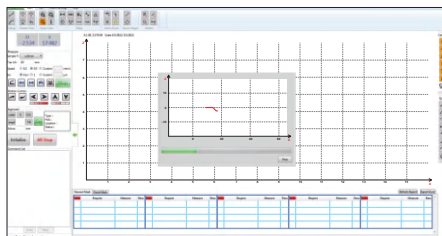
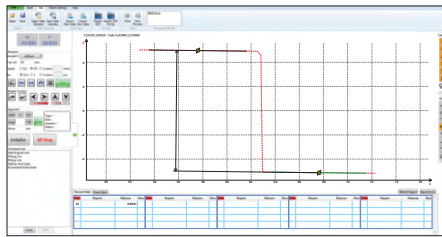
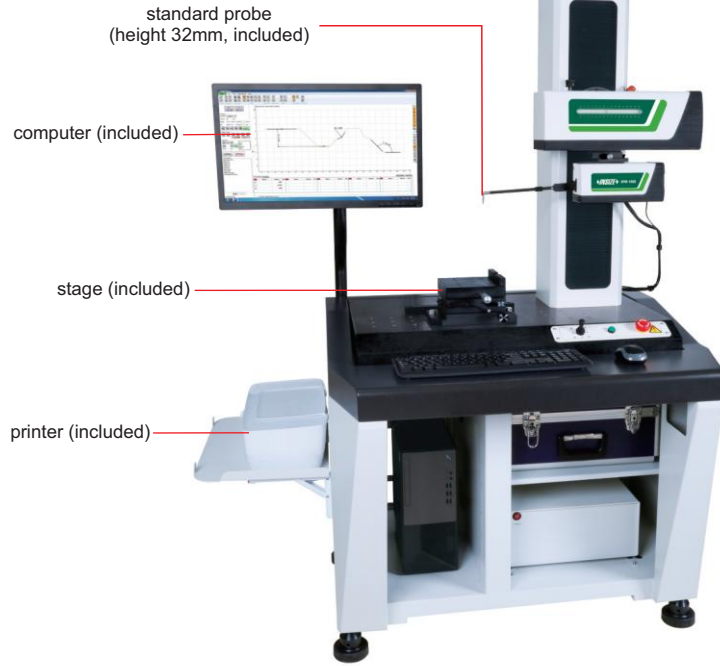
application



# SURFACE PROFILE MEASURING MACHINE CODE SPM-1000

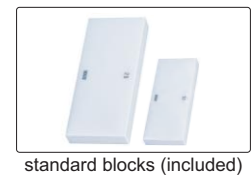
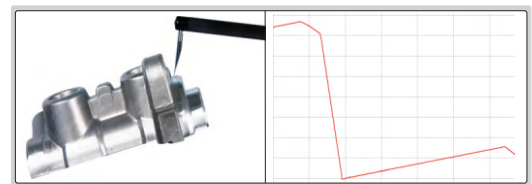


- Software is included, for surface profile measurement and data output
- Probe compensation
- Output as format txt, csv, etc.
- Large range design, the leverage ratio is 1:2.2, maintain the original accuracy of the sensor
- The overall structure of the Z-axis sensor does not have any elastic components, ensuring the measuring force is constant regardless the position of probe



## SPECIFICATION

<b>X axis measuring range</b>	140mm
<b>X axis resolution</b>	0.2 $\mu$ m
<b>X axis straightness</b>	0.8 $\mu$ m/100mm
<b>X axis moving speed</b>	0.1~10mm/s
<b>Z axis measuring range</b>	$\pm$ 20mm
<b>Z axis resolution</b>	0.05 $\mu$ m
<b>Z axis moving speed</b>	0.5~10mm/s
<b>Linear accuracy</b>	$\pm(1.5+ 0.2H )\mu$ m, H is measuring height in mm
<b>Angular measuring accuracy</b>	$\pm 2'$
<b>Arc measuring accuracy</b>	$\pm(2+R/8)\mu$ m, R is 2~10mm standard ball
<b>Radius of probe tip</b>	25 $\mu$ m
<b>Moving direction</b>	backward
<b>Measuring force</b>	6.86~9.8mN
<b>Measuring unit</b>	mm/inch
<b>Traceable angle</b>	72° (upward), 87° (downward)
<b>Drive mode</b>	motor
<b>Travel of Z axis</b>	430mm
<b>Dimension (L*W*H)</b>	1200*700*1780mm
<b>Power supply</b>	220 $\pm$ 5%V, 50Hz
<b>Weight</b>	320kg

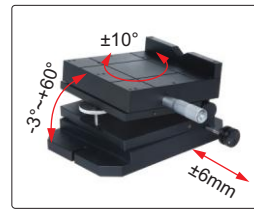


To be continued

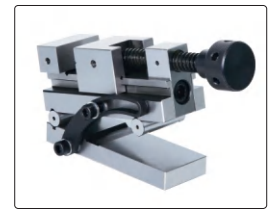
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**STANDARD DELIVERY**

Main unit	1 pc
Standard probe and arm	1 pc of each
Standard block	2 pcs
Standard ball	2 pcs
Standard shaft	1 pc
Stage	1 pc
Vise	1 pc
Measuring arm	1 pc
Computer	1 pc
Measurement software	1 pc
Printer	1 pc
Installation tools	1 set



stage (included)



vise (included)

**OPTIONAL ACCESSORY**

Probe	refer to details
-------	------------------

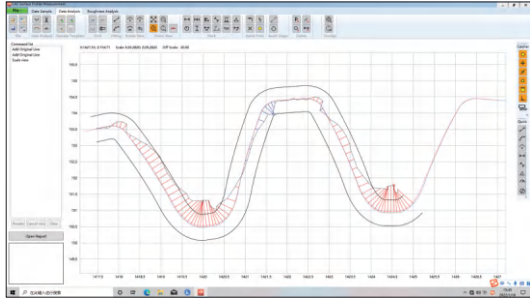
**SPECIFICATION OF PROFILE PROBES**

Unit: mm

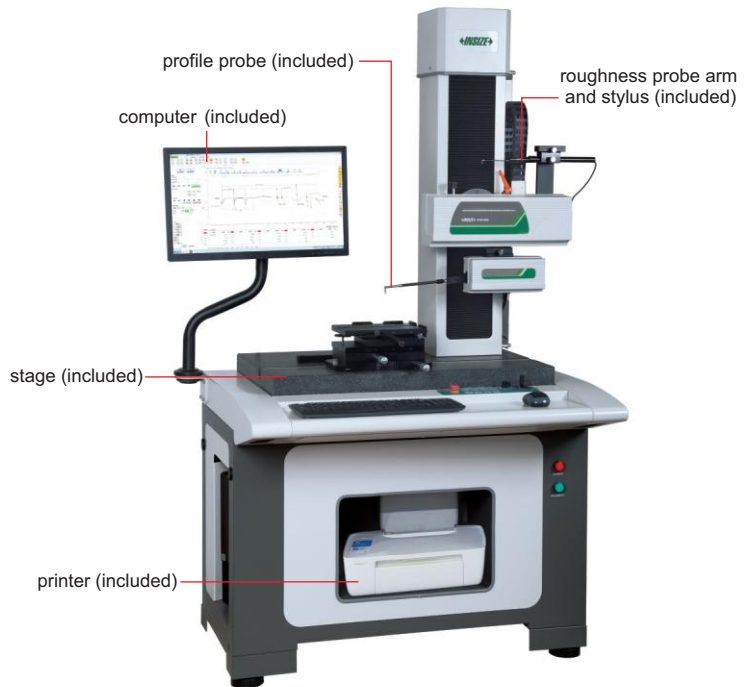
<p><b>chisel stylus</b></p> <p>code <b>SPM-1000-T01</b> (H=32mm, included)  code <b>SPM-1000-T02</b> (H=48mm, optional)  code <b>SPM-1000-T03</b> (H=68mm, optional)</p>	<p><b>cone stylus</b></p> <p>code <b>SPM-1000-Z01</b> (H=32mm, optional)  code <b>SPM-1000-Z02</b> (H=48mm, optional)  code <b>SPM-1000-Z03</b> (H=68mm, optional)</p>	<p><b>ball stylus</b></p> <p>code <b>SPM-1000-R01</b> (H=32mm, optional)  code <b>SPM-1000-R02</b> (H=48mm, optional)  code <b>SPM-1000-R03</b> (H=68mm, optional)</p>
<p><b>standard arm, code SPM-1000-SP (included), stylus is not included</b></p>		<p><b>probe for small holes, code SPM-1000-SBP (optional), stylus is included</b></p> <p>measure the contour of holes with diameter &gt; Ø8mm</p>
<p><b>transverse probe, code SPM-1000-LP (optional), stylus is included</b></p> <p>measure the contour of holes in radial direction</p>		

# ROUGHNESS AND PROFILE MEASURING MACHINE (TWO PROBES TYPE) CODE SPM-2000

ATTENTION: PROFILE AND ROUGHNESS PROBES ARE USED SEPARATELY



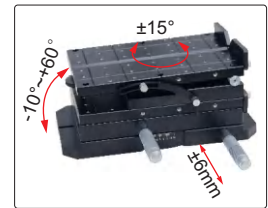
CAD profile comparison



- Software is included, for measurement and data output
- Profile sensor with low noise
- Wide range roughness sensor without skid
- Meet ISO1997, ISO1984, BS1988, DIN1990, ASME1995, JIS1982, JIS1994 standards
- 65 roughness parameters

### PROFILE MEASUREMENT SPECIFICATION

X axis measuring range	140mm
X axis resolution	0.2µm
X axis traverse speed	0.05~15mm/s
Z axis measuring range	50mm
Z axis resolution	0.05µm
Z axis traverse speed	0.2~15mm/s
Straightness	0.5µm/100mm
Linear accuracy	±(0.8+ 0.15H )µm, H is measuring height in mm
Angular measuring accuracy	±1'
Arc measuring accuracy	±(1.5+R/12)µm, R is 2~10mm standard ball
Measuring unit	µm/µin
Measuring speed	0.05~1mm/s
Traceable angle	72° (upward), 88° (downward)
Travel of Z axis	430mm
Power supply	220±5%V, 50Hz
Dimension (L×W×H)	1400×850×1780mm
Weight	350kg



stage (included)



vise (included)



standard shaft (included)



standard blocks (included)



standard balls (included)

### ROUGHNESS MEASUREMENT SPECIFICATION

Roughness parameters	Ra, Rp, Rv, Rz, Rz (JIS), R3z, Rz (DIN), Rzj, Rmax, Rc, Rt, Rq, Rsk, Rku, Rsm, Rs, PΔq, Rk, Rpk, Rvk, Mr1, Mr2, Rmr
Waviness parameters	Wa, Wt, Wp, Wv, Wz, Wq, Wsm, Wsk, Wku, Wmr
Primary profile parameters	Pa, Pt, Pp, Pv, Pz, Pq, Psm, Psk, Pku, Pmr
Measuring range	±420µm
Resolution	0.001µm
Linear accuracy	±(5nm+2.8%)
Probe radius/angle	5µm/90°
Cut off	0.025/0.08/0.25/0.8/2.5/8mm
Number of cut-offs	2~7
Measuring unit	µm
Measuring speed	0.05~0.25mm/s

To be continued



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**STANDARD DELIVERY**

Main unit	1 pc
Calibration block	1 set
Roughness probe arm	1 pc
Roughness stylus	1 pc
Profile probe arm	1 pc
Profile chisel stylus	1 pc
Stage	1 set
Vise	1 set
Computer	1 pc
Software	1 set
Printer	1 pc
Installation tools	1 set

**OPTIONAL ACCESSORY**

Probe	refer to details
-------	------------------

**SPECIFICATION OF ROUGHNESS PROBE**

**standard probe, code SPM-2000-P (included), stylus is included**

**small roughness probe, code SPM-2000-P1 (optional), stylus is included**

**SPECIFICATION OF PROFILE PROBES**

Unit: mm

<p><b>chisel stylus</b></p> <p>code <b>SPM-1000-T01</b> (H=32mm, included) code <b>SPM-1000-T02</b> (H=48mm, optional) code <b>SPM-1000-T03</b> (H=68mm, optional)</p>	<p><b>cone stylus</b></p> <p>code <b>SPM-1000-Z01</b> (H=32mm, optional) code <b>SPM-1000-Z02</b> (H=48mm, optional) code <b>SPM-1000-Z03</b> (H=68mm, optional)</p>	<p><b>ball stylus</b></p> <p>code <b>SPM-1000-R01</b> (H=32mm, optional) code <b>SPM-1000-R02</b> (H=48mm, optional) code <b>SPM-1000-R03</b> (H=68mm, optional)</p>
<p><b>standard arm, code SPM-1000-SP (included), stylus is not included</b></p>	<p><b>probe for small holes, code SPM-1000-SBP (optional), stylus is included</b></p> <p>measure the contour of holes with diameter &gt;Ø8mm</p>	
<p><b>transverse probe, code SPM-1000-LP (optional), stylus is included</b></p> <p>measure the contour of holes in radial direction</p>		

# ROUGHNESS AND PROFILE MEASURING MACHINE (ONE PROBE TYPE) CODE SPM-5000



PROFILE AND ROUGHNESS  
MEASUREMENT AT THE SAME TIME

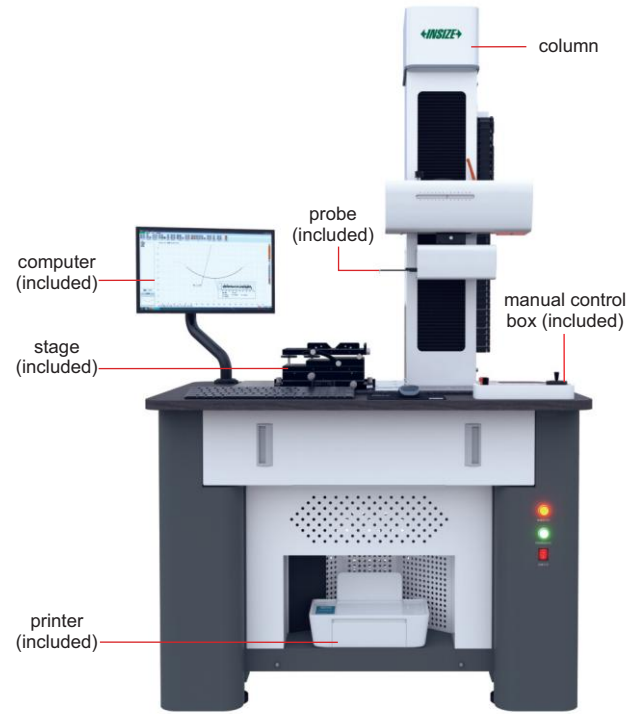
- Roughness, waviness, and profile analysis can be achieved with just one measurement
- Can measure all roughness and waviness parameters
- Can be used for automatic measurement system
- Air flotation and shockproof system to reduce measurement deviation
- Free to edit measurement reports

## PROFILE MEASUREMENT SPECIFICATION

X axis measuring range	100mm
X axis resolution	0.2μm
X axis traverse speed	0.05~50mm/s
X axis linear accuracy	±(0.8+ 0.015L )μm, L is measuring length in mm
Z axis measuring range	±10mm
Z axis resolution	0.01μm
Z axis traverse speed	0.2~50mm/s
Z axis linear accuracy	±(0.5+ 0.08H )μm, H is measuring height in mm
Angular measuring accuracy	±1'
Arc measuring accuracy	±(1+R/12)μm, R is 2~10mm standard ball
Straightness	0.3μm/100mm
Measuring unit	mm/inch
Travel of Z axis	320mm
Power supply	220±5%V, 50Hz
Dimension (L×W×H)	1700×820×1900mm
Weight	500kg

## ROUGHNESS MEASUREMENT SPECIFICATION

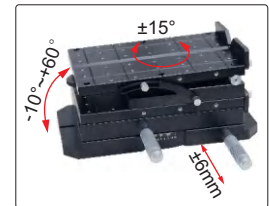
Roughness parameters	Ra, Ramax, Ramin, Rasd, Rp, Rpmax, Rpmin, Rpsd, Rv, Rvmax, Rvmin, Rvzd, Rz, Rzmax, Rzmin, Rzsd, R3z, Rc, Rcm, Rcsd, Rt, Rq, Rqmax, Rqmin, Rdsd, Rsk, Rskmax, Rskmin, Rksd, Rku, Rkumax, Rkumin, Rkusd, Rsm, Rsmmax, Rsmmin, Rsmsd, Rs, RΔa, RΔamax, RΔamin, RΔasd, RΔq, RΔqmax, RΔqmin, RΔqsd, Rk, Rpk, Rvk, Mr1, Mr2, Rla, Rlamax, Rlamin, Rlasd, Rlq, Rlqmax, Rlqmin, Rlqsd, Rδc, Rpc, Rmr
Waviness parameters	Wa, Wamax, Wamin, Wasd, Wsa, Wca, Wa08, Wc, Wcmax, Wcmin, Wcsd, Wt, Wz, Wzmax, Wzmin, Wzsd, Wp, Wpmax, Wv, Wvmax, Wvmin, Wvzd, Wq, Wqmax, Wqmin, Wqsd, Wsm, Wsmmax, Wsmmin, Wsmsd, Wsk, Wskmax, Wskmin, Wksd, Wku, Wkumax, Wkumin, Wkusd, WΔq, WΔqmax, WΔqmin, WΔqsd, Wδc, Wmr, Wpsd, Wpmin
Original profile parameters	Pa, Pt, Pp, Pc, Pv, Pz, Pq, Psm, Psk, Pku, RzJ, Rpq, Rvq, Rmq, Pmr, PΔq, Avh, Hmax, Hmin, Area, Pδc, Tilt
Motif parameters	Ncrx, R, Rx, AR, Nr, Cpm, Sr, Sar, W, Wx, Aw, Wte, Nw, Sw, Saw
Measuring range	±10mm
Resolution	0.01μm
Linear accuracy	±(4nm+2.5%)
Probe radius/angle	5μm/90°
Cut off	0.025/0.08/0.25/0.8/2.5/8mm
Number of cut-offs	2~7
Measuring unit	μm
Measuring speed	0.1~2mm/s



standard balls (included)



standard shaft (included)



stage (included)



vise (included)



standard blocks (included)

To be continued

Continued from previous page

**STANDARD DELIVERY**

Main unit (including workbench, controller, driver, sensor)	1 pc
Calibration block	1 set
Probe arm	1 pc
Stylus	1 pc
Air flotation and shockproof system	1 set
Stage	1 set
Vise	1 set
Computer	1 pc
Software	1 set
Printer	1 pc
Installation tools	1 set

**OPTIONAL ACCESSORY**

Probe	refer to details
-------	------------------

**SPECIFICATION OF STANDARD PROBE**

Unit: mm

standard stylus , code SPM-5000-R1 (included)

**SPECIFICATION OF PROFILE PROBES**

Unit: mm

<p><b>chisel stylus</b></p> <p>code <b>SPM-5000-T01</b> (optional)</p>	<p><b>standard arm, code SPM-5000-P1</b> (included), stylus is not included</p>
<p><b>cone stylus</b></p> <p>code <b>SPM-5000-Z01</b> (optional)</p>	<p><b>profile arm, code SPM-5000-P2</b> (optional), stylus is not included</p>
<p><b>ball stylus</b></p> <p>code <b>SPM-5000-S01</b> (ØS=1mm, optional) code <b>SPM-5000-S02</b> (ØS=2mm, optional)</p>	<p><b>profile arm, code SPM-5000-P3</b> (optional), stylus is not included</p>

# BIDIRECTIONAL ROUGHNESS AND PROFILE MEASURING MACHINE CODE SPM-6000



- Intelligent tracking control system, real-time scanning measurement
- Bidirectional probe measurement
- Constant measuring force
- Can be used to measure absolute diameters
- Real time variable speed measurement, high-speed measurement can also ensure accuracy
- The trajectory of the probe is vertical, with more realistic Z-axis coordinate point and large range
- The profile data point cloud spacing is consistent, enabling high accuracy measurement



### PROFILE MEASUREMENT SPECIFICATION

X axis measuring range	325mm
X axis resolution	0.01μm
X axis traverse speed	5~10mm/s
X axis straightness	0.45μm/100mm
X axis linear accuracy	±(0.8+L/100)μm, L is measuring length in mm
X axis measuring speed	0.2~0.7mm/s
Z axis measuring range	325mm
Z axis resolution	0.01μm
Z axis traverse speed	5~10mm/s
Z axis straightness	0.45μm/100mm
Z axis linear accuracy	±(0.8+L/100)μm, H is measuring height in mm
Z axis measuring speed	0.2~0.7mm/s
Angular measuring accuracy	±2'
Arc measuring accuracy	±(0.8+R/15)μm
Measuring unit	mm/inch
Traceable angle	72° (upward), 89° (downward)
Power supply	220±5%V, 50Hz
Dimension (L×W×H)	1700×820×1900mm
Weight	500kg

### ROUGHNESS MEASUREMENT SPECIFICATION

Roughness parameters	Ra, Ramax, Ramin, Rasd, Rp, Rpmax, Rpmin, Rpsd, Rv, Rvmax, Rvmin, Rvsd, Rz, Rzmax, Rzmin, Rzsd, R3z, Rc, Rcmax, Rcmin, Rcsd, Rt, Rq, Rqmax, Rqmin, Rdsd, Rsk, Rskmax, Rskmin, Rsksd, Rku, Rkumax, Rkumin, Rkusd, Rsm, Rsmmax, Rsmmin, Rmsd, Rs, RΔa, RΔamax, RΔamin, RΔasd, RΔq, RΔqmax, RΔqmin, RΔqsd, Rk, Rpk, Rvk, Mr1, Mr2, Rλa, Rλamax, Rλamin, Rλasd, Rλq, Rλqmax, Rλqmin, Rλqsd, Rδc, Rρc, Rmr
Waviness parameters	Wa, Wamax, Wamin, Wasd, Wsa, Wca, Wa08, Wc, Wcmax, Wcmin, Wcsd, Wt, Wz, Wzmax, Wzmin, Wzsd, Wp, Wpmax, Wv, Wvmax, Wvmin, Wvsd, Wq, Wqmax, Wqmin, Wqsd, Wsm, Wsmmax, Wsmmin, Wmsd, Wsk, Wskmax, Wskmin, Wsksd, Wku, Wkumax, Wkumin, Wkusd, WΔq, WΔqmax, WΔqmin, WΔqsd, Wδc, Wmr, Wpsd, Wpmin
Original profile parameters	Pa, Pt, Pp, Pc, Pv, Pz, Pq, Psm, Psk, Pku, RzJ, Rpq, Rvq, Rmq, Pmr, PΔq, Avh, Hmax, Hmin, Area, Pδc, Tiltα
Motif parameters	Ncrx, R, Rx, AR, Nr, Cpm, Sr, Sar, W, Wx, Aw, Wte, Nw, Sw, Saw
Resolution	0.01μm
Linear accuracy	±(20nm+5%)
Probe radius/angle	5μm/90°
Cut off	0.025/0.08/0.25/0.8/2.5/8mm
Number of cut-offs	2~7
Measuring unit	μm
Measuring speed	0.1~2mm/s

To be continued

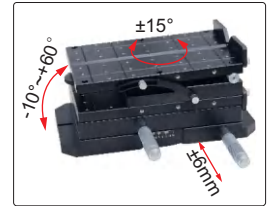
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**STANDARD DELIVERY**

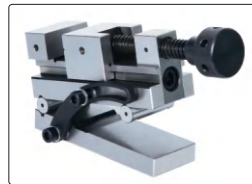
Main unit (including workbench, controller, driver, sensor)	1 set
Calibration block	1 set
Profile arm	1 pc
Bidirectional profile stylus	1 pc
Roughness arm	1 pc
Unidirectional roughness stylus	1 pc
Stage	1 pc
Vise	1 pc
Computer	1 pc
Software	1 set
Printer	1 pc
Installation tools	1 set



calibration blocks (included)



stage (included)

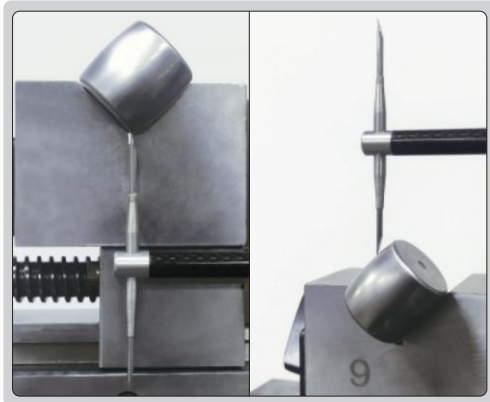


vise (included)

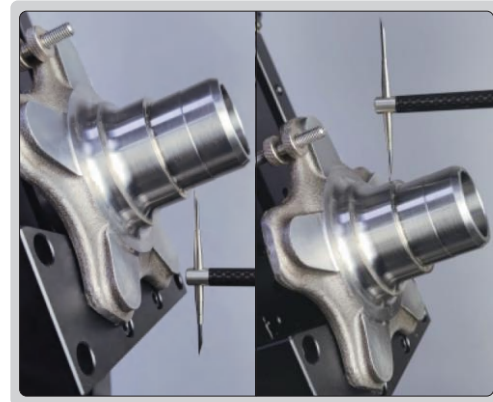


standard shaft (included)

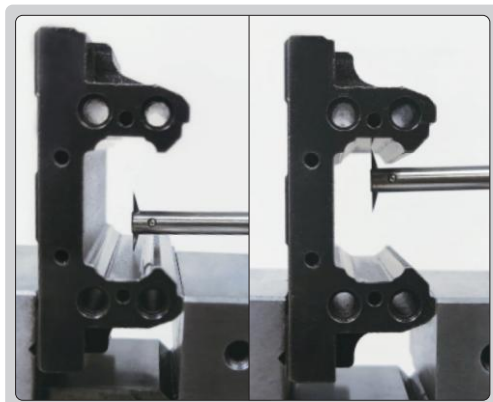
**APPLICATION EXAMPLES**



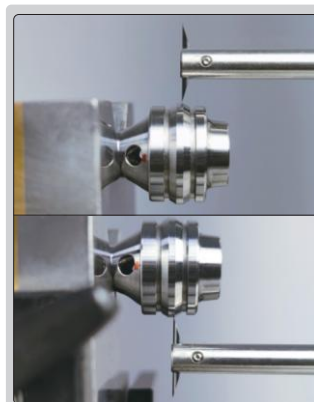
roller bearing



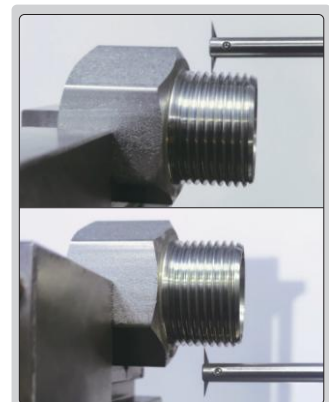
hub bearing



slider



valve spool



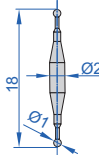
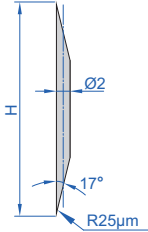
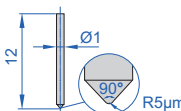
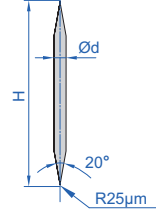
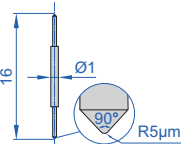
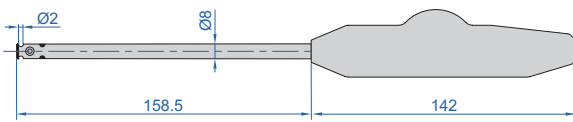
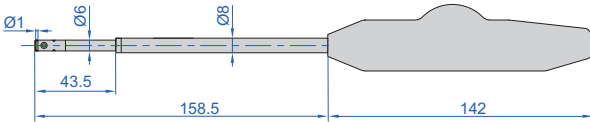
thread

To be continued

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**SPECIFICATION OF PROBES**

Unit: mm

<p><b>bidirectional spherical stylus</b> code <b>SPM-6000-R01</b> (optional)</p> 	<p><b>bidirectional chisel stylus</b> code <b>SPM-6000-T01</b> (H=16mm, included) code <b>SPM-6000-T02</b> (H=24mm, optional) code <b>SPM-6000-T03</b> (H=30mm, optional)</p> 
<p><b>unidirectional roughness stylus</b> code <b>SPM-6000-S01</b> (included)</p> 	<p><b>bidirectional cone stylus</b> code <b>SPM-6000-Z01</b> (H=12mm, Ød=2mm, optional) code <b>SPM-6000-Z02</b> (H=24mm, Ød=2mm, optional) code <b>SPM-6000-Z03</b> (H=10mm, Ød=1mm, optional)</p> 
<p><b>bidirectional roughness stylus</b> code <b>SPM-6000-S02</b> (optional)</p> 	<p><b>profile arm,</b> code <b>SPM-6000-ARM1</b> (included)</p> 
	<p><b>roughness arm,</b> code <b>SPM-6000-ARM2</b> (included)</p> 

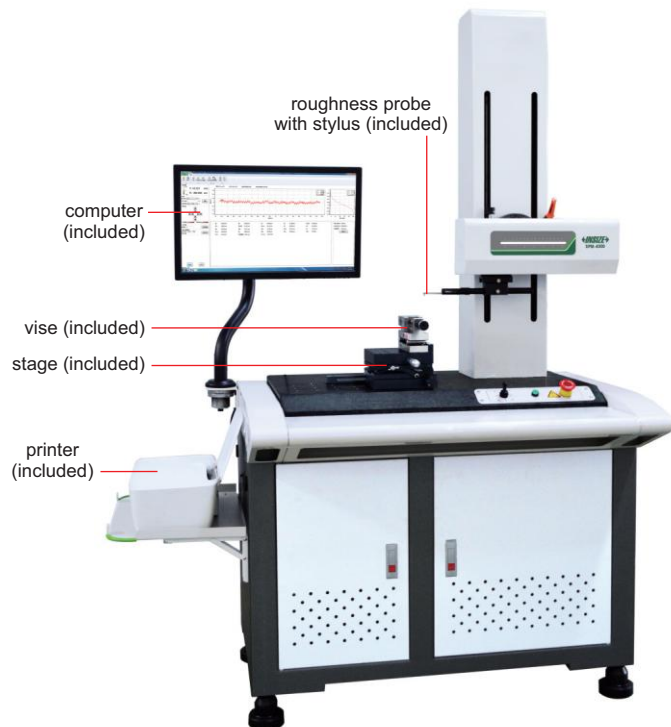
**ROUGHNESS MEASURING MACHINE  
CODE SPM-4000**



- Skidless probe
- Hundreds of parameters can be evaluated, such as roughness profile, waviness profile, primary profile, etc.
- Software is included, for measurement and data output

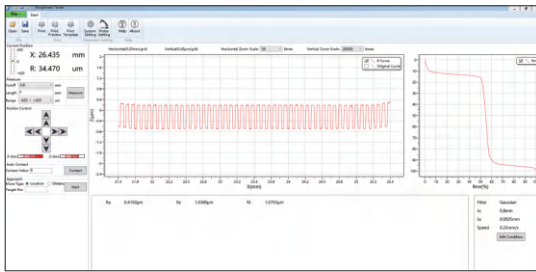
**STANDARD DELIVERY**

Main unit	1 pc
Roughness probe (with stylus)	1 pc
Calibration block	1 pc
Stage	1 pc
Vise	1 pc
Computer	1 pc
Software	1 set
Printer	1 pc
Installation tools	1 set

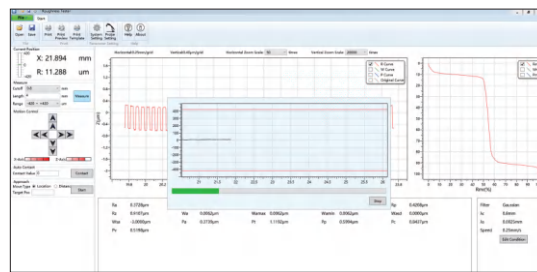


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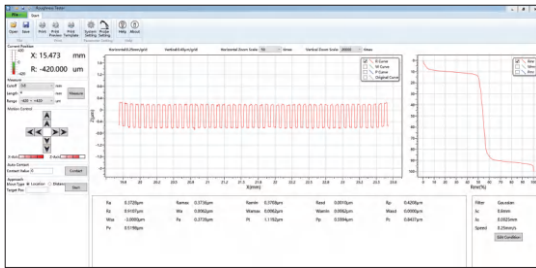
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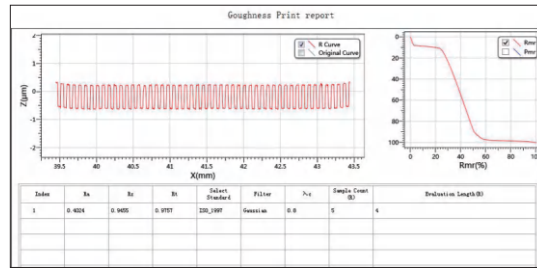
calibration



measurement



parameter measurement



data output

### SPECIFICATION

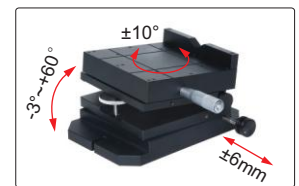
<b>Roughness parameters</b>	Ra, Rp, Rv, Rz, Rz (JIS), R3z, Rz (DIN), Rzj, Rmax, Rc, Rt, Rq, Rsk, Rku, Rsm, Rs, RΔq, Rk, Rpk, Rvk, Mr1, Mr2, Rmr
<b>Waviness parameters</b>	Wa, Wt, Wp, Wv, Wz, Wq, Wsm, Wsk, Wku, Wmr
<b>Primary profile parameters</b>	Pa, Pt, Pp, Pv, Pz, Pq, Psm, Psk, Pku, Pmr
<b>X axis measuring range</b>	100mm
<b>X axis resolution</b>	0.2μm
<b>X axis straightness</b>	0.5μm/100mm
<b>X axis moving speed</b>	0.1~10mm/s
<b>Z axis measuring range</b>	±420μm
<b>Z axis resolution</b>	0.001μm
<b>Z axis linear accuracy</b>	≤±(7nm+3.5%)
<b>Z axis moving speed</b>	0.5~10mm/s
<b>Z axis repeatability</b>	1δ≤2nm
<b>Radius/angle of stylus</b>	5μm/90°
<b>Cut off length</b>	0.025/0.08/0.25/0.8/2.5/8mm
<b>Number of cut-offs</b>	2~7
<b>Measuring unit</b>	μm
<b>Drive mode</b>	motor
<b>Travel of Z axis</b>	320mm
<b>Dimension (L×W×H)</b>	1200×700×1780mm
<b>Power supply</b>	220±5%V, 50Hz
<b>Weight</b>	320kg



calibration block (included)



viser (included)



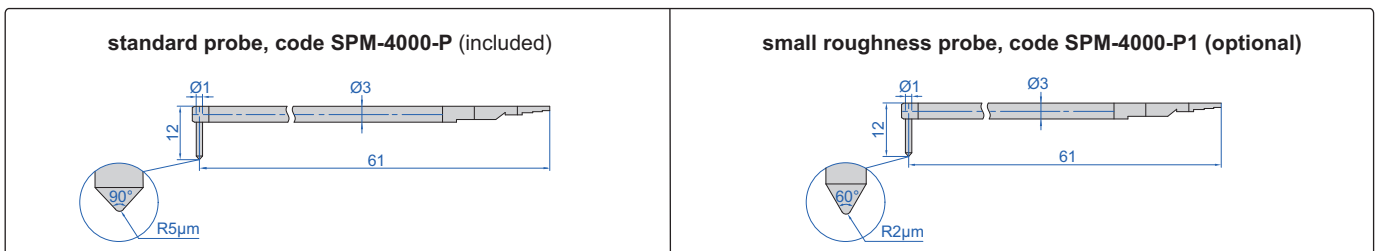
stage (included)

### OPTIONAL ACCESSORY

<b>Small roughness probe</b>	refer to details
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### SPECIFICATION OF ROUGHNESS PROBE

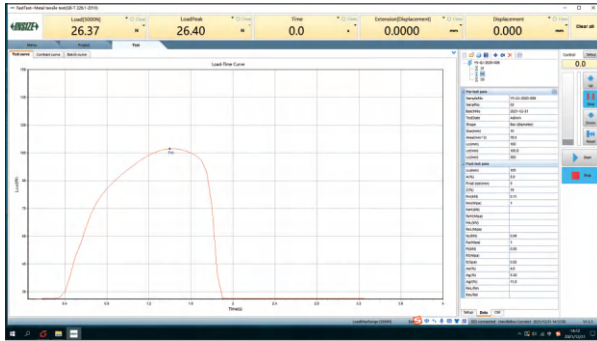
Unit: mm



# ELECTRONIC UNIVERSAL TESTING MACHINES



computer and software (included)



flat jaws (included)



V-shaped jaws (included)



UTM-E50

- For testing and researching the mechanical properties of metals, ceramics, plastics, rubber and composite materials
- For research and quality control of mechanical properties of materials for a wide range of products such as mechanical components, electronic components, food packaging materials, chemical fibres, films and new energy batteries

## SPECIFICATION

Code	UTM-E10	UTM-E20	UTM-E30	UTM-E50
Max. test force	10kN	20kN	30kN	50kN
Accuracy class	class 0.5			
Accuracy of test force	±0.5% of indicated value			
Range of test force	0.2%~100%FS			
Resolution of test force	1/500000FS			
Crossbeam displacement accuracy	±0.5% of indicated value			
Crossbeam displacement resolution	0.025µm			
Range of speed adjustment	0.001~500mm/min			
Accuracy of crossbeam speed	±1% of the set value (speed<0.5mm/min) ±0.1% of the set value (speed≥0.5mm/min)			
Range of force control speed	0.005~5%FS/s			
Accuracy of crossbeam speed	±1% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)			
Compression fixture	Ø100mm	Ø100mm	Ø100mm	Ø100mm
Wedge tension fixture	flat jaw: 0~7mm	flat jaw: 0~7mm V-jaw: Ø4-Ø9mm	flat jaw: 0~7mm V-jaw: Ø4-Ø9mm	flat jaw: 0~14mm V-jaw: Ø4-Ø14mm
Effective test width*	400mm	440mm	440mm	440mm
Vertical test space*	1030mm	970mm	970mm	970mm
Effective compression height*	800mm	700mm	700mm	700mm
Dimension (W×D×H)	715×500×1680mm	820×620×1880mm	820×620×1880mm	820×620×1880mm
Weight	230kg	350kg	350kg	350kg
Power supply	AC 220V, 50Hz, 0.4kW~1kW			

\* Can be customized according to test requirements

To be continued



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### SPECIFICATION

Code	UTM-E100	UTM-E200	UTM-E300	UTM-E600
Max. test force	100kN	200kN	300kN	600kN
Accuracy class	class 0.5			
Accuracy of test force	±0.5% of indicated value			
Range of test force	0.2%~100%FS			
Resolution of test force	1/500000FS			
Crossbeam displacement accuracy	±0.5% of indicated value			
Crossbeam displacement resolution	0.025µm			
Range of speed adjustment	0.001~500mm/min			0.001~250mm/min
Accuracy of crossbeam speed	±1% of the set value (speed<0.5mm/min) ±0.1% of the set value (speed≥0.5mm/min)			
Range of force control speed	0.005~5%FS/s			
Accuracy of crossbeam speed	±1% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)			
Compression fixture	Ø160mm	Ø150mm	Ø150mm	Ø200mm
Wedge tension fixture	flat jaw: 0~20mm V-jaw: Ø8~Ø26mm	flat jaw: 0~30mm V-jaw: Ø8~Ø36mm	flat jaw: 0~30mm V-jaw: Ø8~Ø36mm	flat jaw: 0~30mm V-jaw: Ø8~Ø46mm
Effective test width *	600mm	600mm	600mm	750mm
Vertical test space *	1250mm	1000mm	1000mm	1100mm
Effective compression height *	700mm	600mm	600mm	650mm
Dimension (W×D×H)	1070×855×2180mm	1070×920×2550mm	1070×920×2550mm	1140×1580×2980mm
Weight	1000kg	1500kg	1500kg	5000kg
Power supply	AC380V, 3Ø, 50Hz, 2kW~5kW			

\* Can be customized according to test requirements

### SPECIFICATION OF LARGE DEFORMATION EXTENSOMETER (OPTIONAL)

Code	UTM-EY1	UTM-EY2
Range of deformation	10~800mm	
Accuracy of deformation	±1%	
Resolution of deformation	0.01mm	0.004mm
Type of blade	flat blade	
Range of clamp	thicknesses<10mm, width<30mm	

### STANDARD DELIVERY

Main unit	1 pc
Control box	1 pc
Measuring software	1 pc
Computer	1 pc
Printer	1 pc
Compression fixture	1 set
Wedge tension fixture	1 set

### OPTIONAL ACCESSORY

Fixture	UTM-F series (customized, selection of specifications according to test requirements)
Extensometer	UTM-EX series (customizable)
Video extensometer	UTM-M series
Large deformation extensometer	UTM-EY series (customizable)
Security door	customized, available in plexiglass or wire mesh



large deformation extensometer (optional)

# HIGH AND LOW TEMPERATURE TEST CHAMBERS FOR ELECTRONIC UNIVERSAL TESTING MACHINES



electronic universal testing machine is optional

UTT-M63-E50

31

- For **UTM-E□□□** electronic universal testing machines
- For tensile, compression, bend, shear tests in high and low temperature environment

## SPECIFICATION

Code	for UTM-E10	UTT-M03-E10	UTT-M33-E10	UTT-M63-E10
	for UTM-E50	UTT-M03-E50	UTT-M33-E50	UTT-M63-E50
	for UTM-E100	UTT-M03-E100	UTT-M33-E100	UTT-M63-E100
Temperature range		(room temperature+10)~300°C	-30~300°C	-60~300°C
Temperature accuracy *		±1°C		
Temperature fluctuation *		±0.5°C		
Temperature uniformity *		≤2°C		
Temperature resolution		0.1°C		
Cooling system			compressor or liquid nitrogen	
Cooling time (room temperature@25°C)		no	1~2°C/min (no-load)	
Warming up time		1~3°C/min (no-load)		
Temperature control		PID automatic temperature control		
Heating system		magnesium powder heating tube		
Aperture size		Ø50mm		
Chamber dimension **		240×430×530mm (suitable for electronic universal testing machines with column spacing of 400mm and above)		
Power supply		AC 220V, 60Hz		
Total power		1.8kW	2.2kW	2.8kW

\*The applicable range of temperature accuracy, uniformity and fluctuation is Ø100×200mm

\*\* Customized according to **UTM-E□□□** electronic universal testing machine and customer requirements



## ELECTRONIC UNIVERSAL TESTING MACHINES (ADVANCED TYPE)



UTM-X010

wired hand control box  
(included)

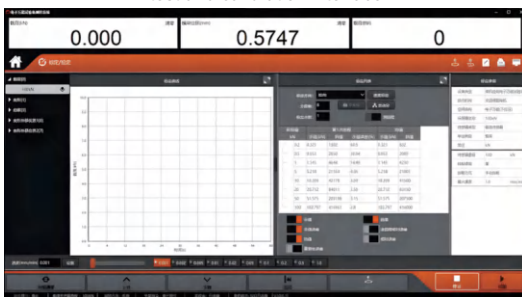


- Equipped with a variety of test software, can be for metal, ceramics, plastics, rubber and composite materials and other related mechanical properties of the test and research
- Can be used for research and quality control of mechanical properties of various products such as mechanical parts, electronic parts, food packaging materials, chemical fibres, films, new energy batteries and so on
- The rigidity of the host, loading speed and load, deformation measurement accuracy, data reliability, adoption rate and closed-loop control rate are excellent

test interface



test and calibration interface



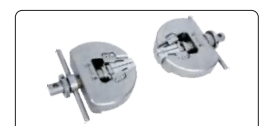
fully automatic  
extensometer **(optional)**  
(class 0.5 high-precision  
fully-automatic  
extensometer with a wide  
measuring range for  
automatic testing and full  
strain measurement)



security door **(optional)**



compression fixture **(optional)**



tensile fixture **(optional)**

To be continued

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high and low temperature environment box (optional)



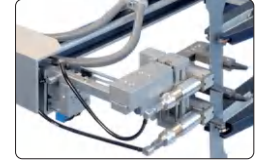
constant temperature and humidity box (optional)



high temperature furnace (optional)



high precision axial extensometer (optional) (a variety of scales can be selected to fully meet the requirements of variety of materials, the accuracy meets class 0.5)



width gauge (optional) (widely used for r-value and poisson's ratio measurements, meets the requirements of ASTM E517 and ISO10113)

### SPECIFICATION

Code	UTM-X001	UTM-X005	UTM-X010	UTM-X050	UTM-X100	UTM-X300	
Max. test force	1kN	5kN	10kN	50kN	100kN	300kN	
Accuracy class	class 0.5						
Accuracy of test force	±0.5% of indicated value						
Range of test force	0.2%~100%FS						
Test force resolution	0.002N	0.02N	0.02N	0.2N	0.2N	0.5N	
Crossbeam displacement accuracy	±0.1% of indicated value						
Crossbeam displacement resolution	0.1µm						
Velocity accuracy	±0.1% of indicated value						
Range of speed adjustment	0.001~1000mm/min			0.001~800mm/min		0.001~500mm/min	
Effective test width	420mm			600mm		1450mm	
Vertical test space	standard model	1200mm			1255mm		1450mm
	heightened 250mm (optional)	1450mm			1505mm		1700mm
	heightened 500mm (optional)	1700mm			—		—
Dimension (W×D×H)	standard model	748×582×1600mm			1100×724×2160mm		1180×756×2440mm
	heightened 250mm (optional)	748×582×1850mm			1100×724×2410mm		1180×756×2690mm
	heightened 500mm (optional)	748×582×2100mm			—		—
Weight	standard model	160kg			610kg		965kg
	heightened 250mm (optional)	185kg			660kg		1015kg
	heightened 500mm (optional)	210kg			—		—
Power supply	AC220V, 50Hz, 1kW			AC380V, 3Ø, 50Hz, 4kW	AC380V, 3Ø, 50Hz, 4.5kW	AC380V, 3Ø, 50Hz, 6kW	
Environment requirements	temp: 5~40°C, humidity level: 5~85%RH, non-condensing no vibration						

### STANDARD DELIVERY

Main unit	1 pc
Control box	1 pc
Computer	1 pc
Software	1 pc
Printer	1 pc

### OPTIONAL ACCESSORY

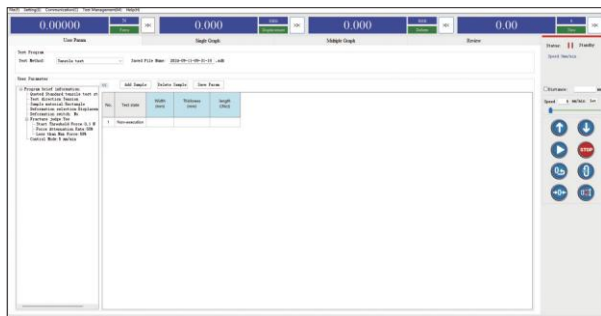
Security door *	customizable
Fixture *	
Extensometer *	
Width gauge *	
High temperature furnace *	
Constant temperature and humidity box *	
High and low temperature environment box *	

\* Selection of specifications according to test requirements

# ELECTRONIC UNIVERSAL TESTING MACHINES



computer and software (included)



UTM-Z500

- Applicable to metal, non-metal and composite materials for tensile, compression, bending and other mechanical properties test analysis and analytical research
- Automatically obtain the maximum force, breaking force, yield strength, upper and lower yield strength, tensile strength, compressive strength, elongation at break, tensile modulus of elasticity, bending modulus of elasticity and other test data
- Test standards and test parameters can be managed and imported or exported test standards
- Overload emergency shutdown protection device, up and down travel limit protection device
- Crossbeam movement collision mitigation function

## SPECIFICATION

Code	UTM-Z50	UTM-Z500	UTM-Z1000	UTM-Z2000	UTM-Z5000
Max. test force *	50N	500N	1000N	2000N	5000N
Accuracy class	class 0.5				
Range of test force	0.4%~100%FS				
Accuracy of test force	±0.5% of indicating value				
Resolution of test force	1/300000FS				
Accuracy of displacement	±0.5% of indicating value				
Resolution of displacement	0.2µm				
Range of crossbeam speed	0.001~1000mm/min				
Accuracy of crossbeam speed	±0.5% of indicating value				
Range of force control speed	0.05%~10%FS/s				
Accuracy of force control speed	±0.5% of indicating value				
Effective tensile travel *	550mm				
Effective compression travel *	700mm				
Dimension (W×D×H)	500×380×1150mm				
Power supply	AC 220V, 50Hz				
Weight	100kg				

## STANDARD DELIVERY

Main unit	1 pc
Computer	1 set
Software	1 set
Control box	1 pc
Tensile fixture	1 set

## OPTIONAL ACCESSORY

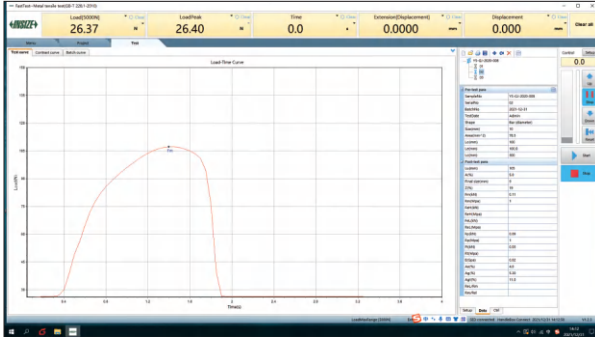
Fixture *	customized
Extensometer *	
Large deformation extensometer *	
Security cover *	

\* Can be customized according to test requirements

# ELECTRONIC UNIVERSAL TESTING MACHINES



computer and software (included)



UTM-S5KA

- For testing and researching the mechanical properties of metals, ceramics, plastics, rubber and composite materials
- For research and quality control of mechanical properties of materials for a wide range of products such as mechanical components, electronic components, food packaging materials, chemical fibres, films and new energy batteries

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## SPECIFICATION

Code	UTM-S200A	UTM-S500A	UTM-S1KA	UTM-S2KA	UTM-S5KA
Max. test force	200N	500N	1kN	2kN	5kN
Accuracy class	class 0.5				
Accuracy of test force	±0.5% of indicated value				
Range of test force	0.2%~100%FS				
Resolution of test force	1/500000FS				
Crossbeam displacement accuracy	±0.5% of indicated value				
Crossbeam displacement resolution	0.025µm				
Range of speed adjustment	0.001~500mm/min				
Accuracy of crossbeam speed	±1% of the set value (speed<0.5mm/min) ±0.1% of the set value (speed≥0.5mm/min)				
Range of force control speed	0.005~5%FS/s				
Accuracy of constant load force	±1% of the set value (speed<0.05%FS/s) ±0.5% of the set value (speed≥0.05%FS/s)				
Vertical test space *	1120mm				
Effective compression height *	800mm				
Dimension (W×D×H)	510×510×1580mm				
Weight	150kg				
Power supply	AC220V, 50Hz, 0.4kW				

\* Can be customized according to test requirements

## STANDARD DELIVERY

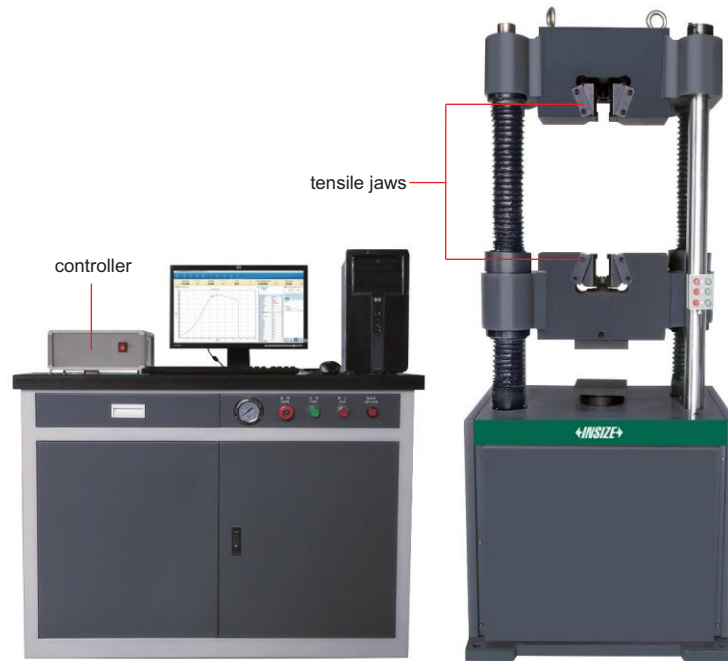
Main unit	1 pc
Control box	1 pc
Measuring software	1 pc
Computer	1 pc
Printer	1 pc
Compression fixture (except UTM-S200A)	1 set
Tension fixture	1 set

## OPTIONAL ACCESSORY

Fixture	UTM-F series (customized, selection of specifications according to test requirements)
Extensometer	UTM-EX series (customizable)
Video extensometer	UTM-M series
Large deformation extensometer	UTM-EY series (customizable, page 948)
Security door	customized



## HYDRAULIC UNIVERSAL TESTING MACHINES



UTM-H300B

- For tensile, compression, bend, shear tests of metal and non-metal materials

### SPECIFICATION

Code	UTM-H300B	UTM-H600B	UTM-H1000B	UTM-H2000B	UTM-H3000B	
Max. test force	300kN	600kN	1000kN	2000kN	3000kN	
Accuracy	±1%					
Test force measurement range	2%~100%FS					
Resolution of test force measurement	1/300000 of Max. test force (same resolution all the way)					
Deformation measurement device	extensometer					
Deformation measurement range	1%~100%FS					
Deformation measurement accuracy	±1%					
Deformation measurement resolution	1/300000					
Displacement accuracy	±1%					
Displacement resolution	0.01mm					
Displacement travel	200mm					
Max tensile space (including piston stroke)	600mm	600mm	680mm	600mm	900mm	
Max compression space (including piston stroke)	500mm	500mm	560mm	500mm	800mm	
Transmission mode	chain drive					
Safety protection device	software protection and mechanical limit protection					
Control function	special software, closed-loop of stress, strain and velocity					
Clamping range of round sample	Ø10~32mm	Ø13~40mm	Ø13~60mm	Ø20~70mm	Ø25~80mm	
Clamping range of flat sample	0~15mm	0~15mm*	0~20mm**	0~40mm	0~80mm	
Upper and lower pressure plate size	Ø188mm	Ø188mm	Ø208mm	Ø208mm	Ø208mm	
Bending branch roll width	140mm					
Total power	2.5kW	3.0kW	3.0kW	3.75kW	5.5kW	
Power supply	380V, 50Hz					
Dimension (mm)	host	800×620×1900	820×650×2000	940×780×2250	1100×760×3000	1250×930×3550
	oil source	1140×600×855				
Weight	2T	2.2T	3T	7.5T	12.6T	

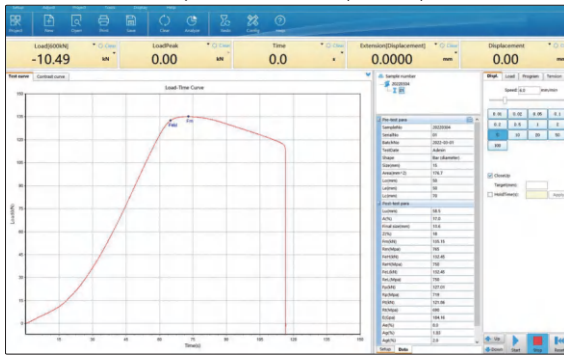
\*Customizable 0~30mm

\*\*Customizable 0~40mm

To be continued

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computer and software (included)



### STANDARD DELIVERY

Main unit	1 pc
Electro hydraulic servo oil source	1 pc
Electro hydraulic servo valve	1 pc
High pressure oil pump	1 pc
Oil pressure sensor	1 pc
Control box	1 pc
Extensometer	1 pc
Computer	1 pc
Measuring software	1 set
Printer	1 pc
Tensile fixture	1 set
Compression fixture	1 set



acrylic safety shield (optional)



steel wire safety shield (optional)

### OPTIONAL ACCESSORY

Acrylic safety shield	UTM-H-COVER1
Steel wire safety shield	UTM-H-COVER2

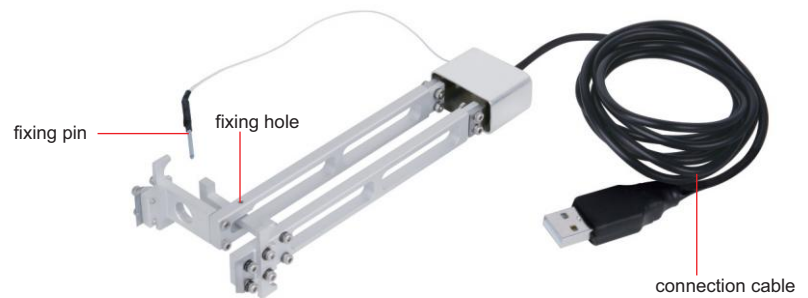
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## EXTENSOMETERS

- For universal testing machines

### SPECIFICATION

Code	Gauge length	Deformation
UTM-EX25-5	25mm	5mm
UTM-EX25-10	25mm	10mm
UTM-EX25-25	25mm	25mm
UTM-EX50-5	50mm	5mm
UTM-EX50-10	50mm	10mm
UTM-EX50-25	50mm	25mm
UTM-EX100-5	100mm	5mm
UTM-EX100-10	100mm	10mm
UTM-EX100-25	100mm	25mm
UTM-EX200-5	200mm	5mm
UTM-EX200-10	200mm	10mm
UTM-EX200-25	200mm	25mm
UTM-EX-B	large deformation, customized according to the workpieces	



UTM-EX50-10



## IMPACT TESTING MACHINES

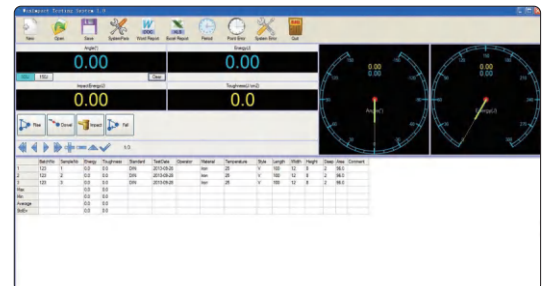


ITM-S300J



low-temperature chamber (optional)

- According to GB/T 3808, GB/T 229, JJG 145, ASTM E23 (with American standard blade), ISO 148.1, ISO 148.2, ISO 148.3, ISO R83
- For testing the anti-impact performance of metal materials under dynamic load
- Capable of performing metal impact tests in large quantities on a continuous basis



software (included)

### SPECIFICATION

Code	ITM-S150J	ITM-S300J	ITM-S450J	ITM-S600J	ITM-S750J
Impact energy	150J	300J	450J	600J	750J
Dial range	0~150J	0~300J	0~450J	0~600J	0~750J
Dial graduation	1J	2J	3J	4J	5J
Pendulum moment	M=80.3848N·m	M=160.7695N·m	M=241.1543N·m	M=321.5390N·m	M=401.9238N·m
Pendulum preparing angle	150°				
Distance between pendulum shaft center and specimen center	750mm				
Impact speed	5.24m/s				
Span of specimen seat	40mm				
End face radius of specimen seat	R (1.0~1.5)mm				
Radius of impact blade	R (2.0~2.5)mm				
Inclination angle of support surface of specimen seat	11°±1°				
Angle of impact blade	30°±1°				
Thickness of impact blade	16mm				
Range of measuring angle	0~360°				
Angle resolution	≤0.06°				
Specimen size	10×10×55mm				
Base size	800×500mm		960×650mm		
Dimension of main body	2050×690×2015mm		2100×835×2200mm		
Weight	450kg		900kg		
Power supply	AC 380V, 3Ø, 50Hz				
Power	400W		1.5kW		

To be continued

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**SPECIFICATION OF LOW-TEMPERATURE CHAMBER (OPTIONAL)**

Code	ITM-S-40	ITM-S-60	ITM-S-80	ITM-S-80S	ITM-S-100	ITM-S-196*
Range of temperature	room temperature ~-40°C	room temperature ~-60°C	room temperature ~-80°C	room temperature ~-80°C	room temperature ~-100°C	-20°C~-196°C
Accuracy of temperature control	±0.5°C					±2°C
Evenness	≤1.0°C					≤2.0°C
Resolution	0.1°C					0.1°C
Method of refrigeration	compressor refrigeration					liquid nitrogen refrigeration
Cooling medium	ethanol or other unfrozen liquid					liquid nitrogen
Number of specimen	≥60 pcs					
Cooling speed	+25°C~0°C about 1.5°C/min, 0°C~-20°C about 1.2°C/min, -20°C~-40°C about 1.0°C/min	+25°C~0°C about 1.8°C/min, 0°C~-20°C about 1.5°C/min, -20°C~-40°C about 1.3°C/min, -40°C~-60°C about 1.0°C/min	+25°C~0°C about 1.5°C/min, 0°C~-20°C about 1.3°C/min, -20°C~-60°C about 1.0°C/min, -60°C~-80°C about 0.8°C/min		+25°C~0°C about 2.0°C/min, 0°C~-40°C about 1.5°C/min, -40°C~-80°C about 1.3°C/min, -80°C~-100°C about 0.8°C/min	1°C~-3°C
Heating speed	3°C/min					
Timekeeping device	1min~9999min, resolution: 1min					
Volume of refrigeration room (W×D×H)	275×160×120mm					
Effective volume of refrigeration room (W×D×H)	150×140×110mm					
External dimension (W×D×H)	910×510×920mm			755×555×950mm	1105×705×1110mm	710×600×740mm
Material of the case	Iron shell spraying moulding			stainless steels	Iron shell spraying moulding	stainless steels
Power supply	AC220V, 3Ø, 50Hz, 1.8kW	AC220V, 3Ø, 50Hz, 2.3kW	AC220V, 3Ø, 50Hz, 2.5kW	AC220V, 3Ø, 50Hz, 2.5kW	AC 220V, 3Ø, 50Hz, 3.0kW	AC 220V, 3Ø, 50Hz, 100W

\* For test >-20°C, ITM-T80 is recommended

**STANDARD DELIVERY**

Main unit	1 pc	
Control cabinet	1 pc	
Simply supported beam fixture (including jaws, anvil)	1 set	
Pendulum	ITM-S150J	150J pendulum
	ITM-S300J	300J pendulum and 150J pendulum
	ITM-S450J	450J pendulum and 150J pendulum
	ITM-S600J	600J pendulum and 150J pendulum
	ITM-S750J	750J pendulum and 150J pendulum
Span aligner	1 pc	
Tongs	1 pc	
Safety cover	1 set	
Software	1 set	
Computer	1 pc	
Printer	1 pc	

**OPTIONAL ACCESSORY**

Workbench	7911-15
150J pendulum	ITM-S-PE150J
300J pendulum	ITM-S-PE300J
450J pendulum	ITM-S-PE450J
600J pendulum	ITM-S-PE600J
750J pendulum	ITM-S-PE750J
ASTM standard impact blade	ITM-S-ASTM-IB
Sample recovery device	ITM-S-RD
Digital display screen	ITM-S-DDS
Impact specimen notch projector (GB/T 229, ASTM E23)	ITM-S-1
Low-temperature chamber	ITM-S-40
	ITM-S-60
	ITM-S-80
	ITM-S-80S
	ITM-S-100
ITM-S-196	
Impact specimen notch broaching machine (double broaches)	ITM-U32
Impact standard sample	ITM-BR series

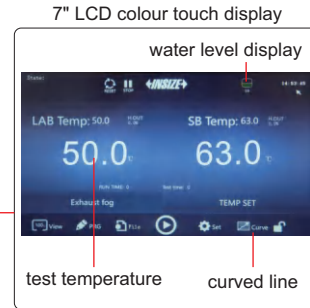
# SALT SPRAY TEST CHAMBERS

CUSTOMIZABLE CHAMBER SIZE

COMPLY WITH ISO STANDARD SALT SPRAY TEST REQUIREMENT



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- Adopting plastic precision nozzle and cone spraying device, even mist falling, fast, long nozzle life, no crystallisation
- Spraying time can be controlled internally without the need for an external time relay
- Adjustment of brine flow and compressed air pressure by means of a flow meter and a high-pressure valve to ensure uniform salt spray deposition
- Adopt manual water filling system, water level is insufficient to automatically replenish the function, to ensure that the test is not interrupted
- USB port for download curves and historical data

## SPECIFICATION

Advanced type	Code	SFT-T350	SFT-U680	SFT-E305	SFT-S410
	test condition	suitable for NSS (Neutral), AASS (Acid), CASS (Copper Accelerated) test			
Basic type	Code	SFT-S210R	SFT-G550	SFT-L965	SFT-V125
	test condition	NSS (Neutral), AASS (Acid) test only			
Chamber dimension (W×H×D)		900×600×500mm	1200×850×500mm	1600×850×550mm	2000×950×600mm
Chamber volume		270L	480L	740L	1440L
Saline tank volume		25L	90L	90L	120L
Chamber temperature		(NSS, AASS) test temperature: 35°C±1°C/(CASS) test temperature: 50°C±1°C			
Saturated barrel temperature		(NSS, AASS) test temperature: 47°C±1°C/(CASS) test temperature: 63°C±1°C			
Saline temperature		(NSS, AASS) test temperature: 35°C±1°C/(CASS) test temperature: 50°C±1°C			
Heat type		advanced type: thermal radiation heat/basic type: steam heat			
Test fluid		NSS: pure water+NaCl (pH 6.5~7.2), AASS: pure water+NaCl+CH <sub>3</sub> COOH (pH 3.0~3.3) CASS: pure water+NaCl+CuCl <sub>2</sub> (pH 3.0~3.3)			
Compressed air pressure		0.2MPa	0.6MPa	0.6MPa	0.6MPa
Power		2kW	3kW	4kW	4.5kW
Power supply		AC 220V, 1Ø, 50Hz			
External dimension (W×H×D)		1460×910×500mm	1900×1150×1500mm	2300×1150×1550mm	2700×1350×1600mm
Weight (basic type)		108kg	485kg	585kg	760kg
Weight (advanced type)		105kg	385kg	480kg	580kg

## STANDARD DELIVERY

Main unit	1 pc
Sample holder	1 group
Sodium chloride NaCl	2 bottles
10L salt water preparation cup	1 pc
80cm <sup>2</sup> collection cup	2 pcs
50cm glass measure cylinder	2 pcs

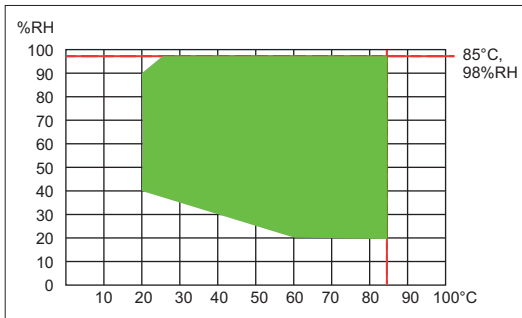
## OPTIONAL ACCESSORY

Nozzle	SFT-S210R-NOZZLE
Brine filter	SFT-S210R-FILTER



## DESKTOP TEMPERATURE AND HUMIDITY CHAMBER CODE THT-Z158

temperature and humidity control range chart



- Table design, quiet and small
- Equipped with operation system with 7 inch touch screen controller
- Intelligent refrigeration and dehumidification system, it can save 30~45% of electricity compared with traditional machines
- Output excel data report through USB port



### SPECIFICATION

<b>Chamber dimension (W×H×D)</b>		300×350×300mm
<b>Chamber volume</b>		30L
<b>Temperature range</b>		-40~120°C
<b>Humidity range</b>		20%RH~98%RH
<b>Temperature deviation</b>		±2.0°C
<b>Temperature fluctuation</b>		±0.5°C
<b>Temperature uniformity</b>		≤2.0°C
<b>Humidity deviation</b>		±3.0%RH (at 75%RH~98%RH), ±5.0%RH (at 20%RH~75%RH)
<b>Humidity fluctuation</b>		±3.0%RH
<b>Humidity uniformity</b>		≤5.0%RH (at 75%RH~98%RH), ≤7.0%RH (at 20%RH~75%RH)
<b>Heating rate</b>		1°C/min~3°C/min
<b>Cooling rate</b>		0.7°C/min~1°C/min
<b>Operation environment</b>	<b>temperature</b>	5~35°C
	<b>humidity</b>	≤85%RH
<b>Material</b>	<b>case material</b>	cold rolled steel plate+varnish
	<b>chamber material</b>	SUS#304 stainless steel
	<b>thermal insulation material</b>	polyurethane foam
<b>Cooling system</b>		air-cold compressor
<b>Protector</b>		compressor overload protection switch, refrigerant high pressure protection switch, ceramic fuse, water plate of water shortage protection switch, electromagnetic switch, air burn protection switch, alarm
<b>Power supply</b>		AC220, 50/60Hz, 2kW
<b>External dimension (W×H×D)</b>		550×850×1050mm
<b>Weight</b>		125kg

### STANDARD DELIVERY

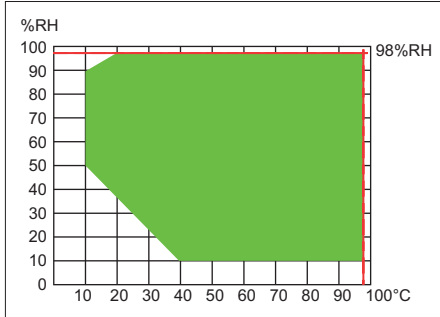
<b>Main unit</b>	1 pc
<b>Test hole</b>	1 pc
<b>Shelf</b>	2 pcs

## TEMPERATURE AND HUMIDITY CHAMBERS



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temperature and humidity control range chart



THT-A101T

- The chamber is equipped with an independent operation system with 7-inch or 10.1-inch touch screen controller
- Intelligent refrigeration and dehumidification system, combined with energy-saving control algorithm, can adjust the refrigeration level and save energy. Compared with traditional machines, it can save 30~45% of electricity
- It can output excel data report through USB port

### SPECIFICATION

Code	THT-A101T	THT-A102T	THT-A103T	THT-A104T	THT-A105T
Chamber dimension (W×H×D)	500×600×500mm	500×500×400mm	500×750×600mm	700×850×700mm	1000×1000×1000mm
Chamber volume	150L	100L	225L	416L	1000L
Temperature range	-40~150°C				
Humidity range	10~98%RH				
Temperature/humidity fluctuation	±0.5°C, ±2.5%RH				
Temperature/humidity uniformity	<2°C, 5%RH				
Temperature/humidity stability	0.2°C, 2%RH				
Temperature/humidity deviation	±2°C, 3%RH				
Warm up time	about 3°C/min				
Cooling time	about 1°C/min				
Material	case material	cold rolled steel plate+varnish			
	chamber material	SUS#304 stainless steel			
	thermal insulation material	rigid polyurethane foam			
Cooling system	compressor				
Protector	no fuse switch, compressor overpressure, overheat protection, overtemperature protection, overload protection, dry burning protection, water shortage protection, etc.				
Power supply	AC220V, 50Hz, 4.5kW	AC220V, 50Hz, 2kW	AC380V, 3Ø, 50Hz, 4kW	AC380V, 3Ø, 50Hz, 3.5kW	AC380V, 3Ø, 50Hz, 3.5kW
Dimension (W×H×D)	800×1660×1400mm	750×1550×1170mm	850×1750×1200mm	950×1850×1400mm	1300×1950×1850mm
Weight	365kg	285kg	385kg	510kg	950kg

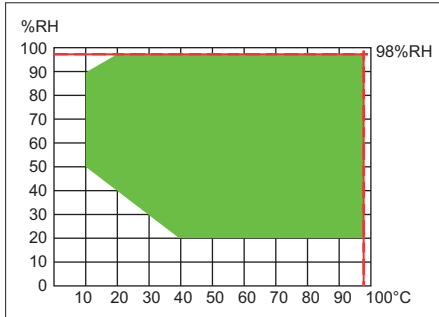
### STANDARD DELIVERY

Main unit	1 pc
Test hole	1 pc
Shelf	2 pcs



## PROGRAMMABLE TEMPERATURE AND HUMIDITY CHAMBER (ADVANCED TYPE) CODE HTT-A150

temperature and humidity control range diagram



- The chamber is equipped with a standalone operation system and uses a 7-inch human-machine interface touch screen programmable controller
- Adopt advanced balanced temperature and humidity control system, dynamic PID and steam partial pressure control, HFC environmental refrigerant
- Remote control and data acquisition can be performed through the RS232 interface, and CSV data files can be directly exported to a USB flash drive

### SPECIFICATION

<b>Chamber dimension (W×H×D)</b>		500×600×500mm
<b>Chamber volume</b>		150L
<b>Temperature range</b>		-40~150°C
<b>Humidity range</b>		20~98%RH
<b>Temperature/humidity deviation</b>		±2.0°C, ±2.5%RH
<b>Temperature/humidity fluctuation</b>		±0.5°C, ±2.0%RH
<b>Temperature/humidity uniformity</b>		±2.0°C, ±3.0%RH
<b>Warm up time</b>		2.0~3.0°C/min (empty)
<b>Cooling time</b>		1.0~1.5°C/min (empty)
<b>Cooling system</b>		compressor
<b>Material</b>	<b>case material</b>	double-sided galvanized steel plate+spray treatment
	<b>chamber material</b>	SUS#304 stainless steel
	<b>thermal insulation</b>	rigid polyurethane foam
<b>Protector</b>		total power supply phase sequence and out-of-phase protection, leakage protection, load short-circuit protection, adjustable over-temperature protection, humidification system water-deficit protection, compressor over-pressure protection, etc.
<b>Power supply</b>		AC380V, 50Hz, 5kW
<b>Dimension (W×H×D)</b>		765×1670×1575mm
<b>Weight</b>		370kg

### STANDARD DELIVERY

<b>Main unit</b>	1 pc
<b>Test hole</b>	1 pc
<b>Shelf</b>	2 pcs